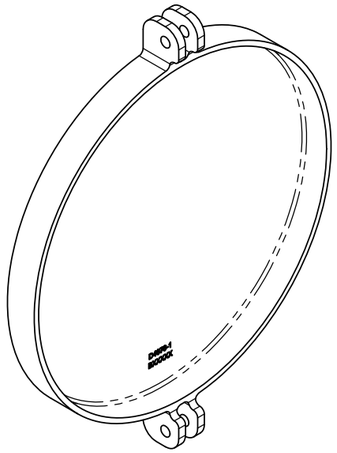
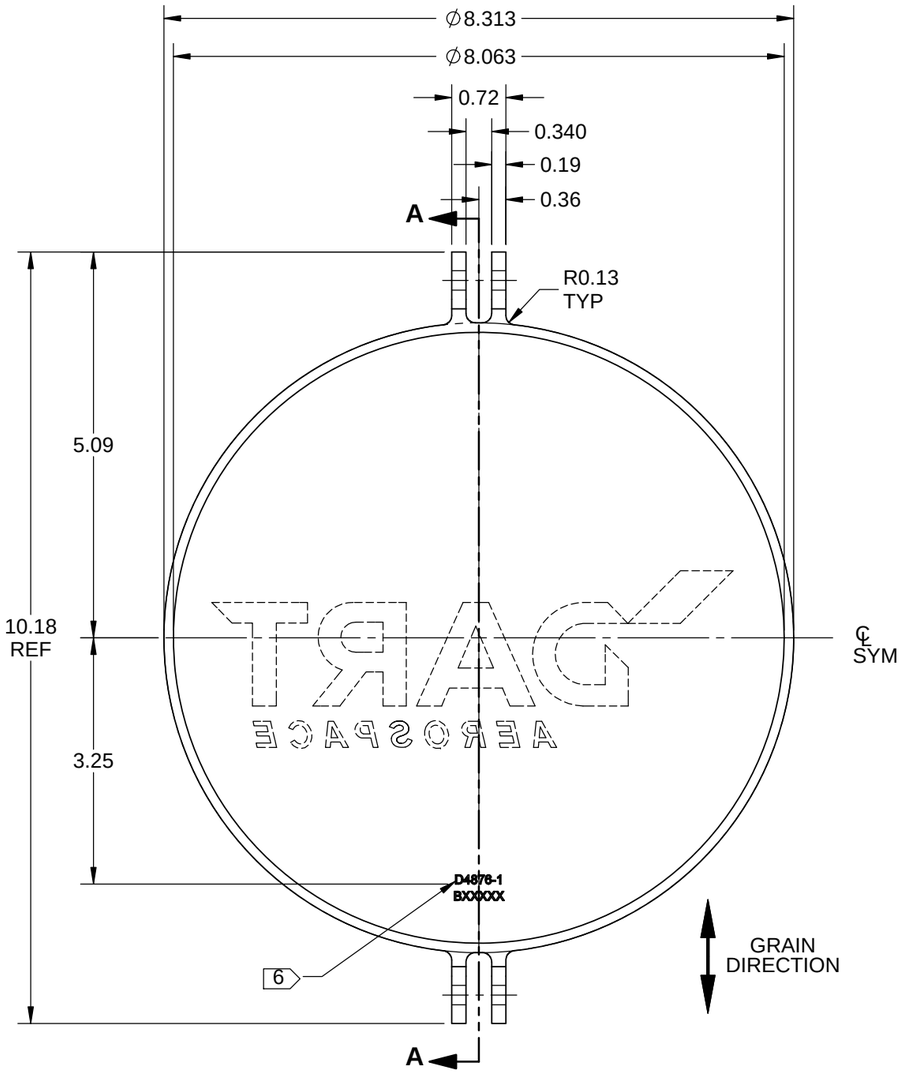
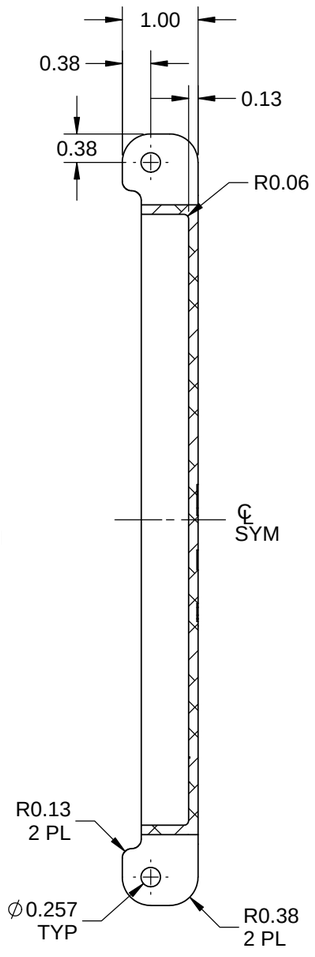
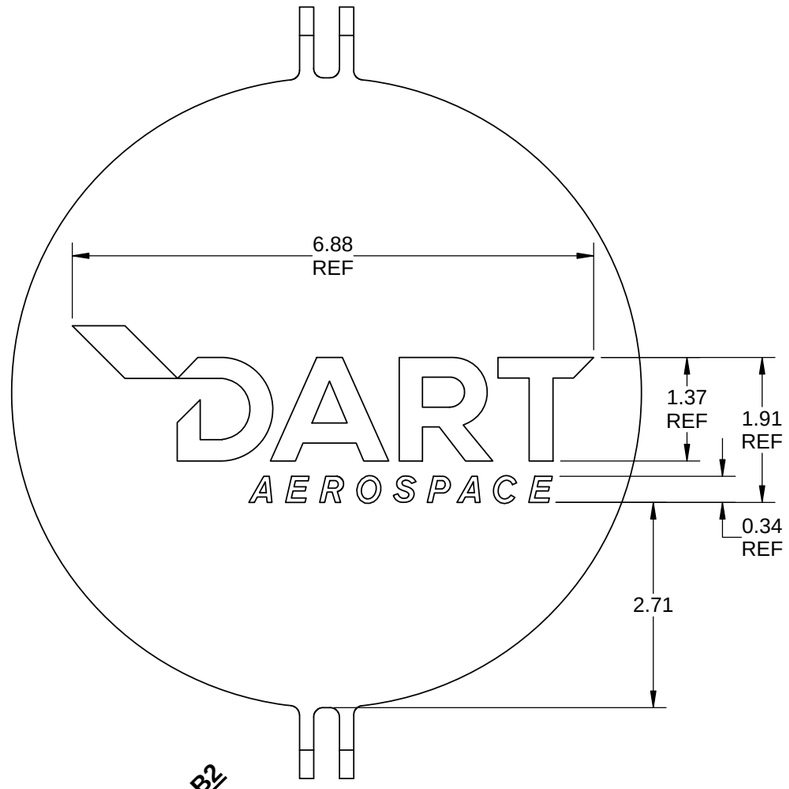




D4876-1 CARGO TUBE CAP



SECTION A-A



PRELIMINARY B2
13.08.14 AJS

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4876-1" AND B/N BXXXXX PER QSI 044-6.3
ENGRAVE WITH DART LOGO IN INDICATED AREA
LETTERING HEIGHT APPROX AS SHOWN
LETTERING DEPTH 0.010-0.020 DEEP PER DART QSI 044-6.3
MINIMUM TOOL RAD 0.015
7) WEIGHT: 0.91 lbs

REV.	DESCRIPTION	BY	DATE
PB2	DART LOGO ADDED	AJS	13.08.14
PB1	REDESIGN FOR 8" TUBE	AJS	13.06.11
A	NEW ISSUE	AJS	13.06.04

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4876	REV. PB2
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE CARGO TUBE CAP	SCALE NTS
DE APPR.			
DATE	13.08.14		

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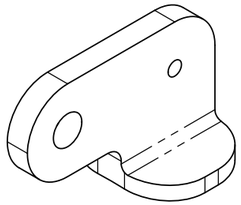

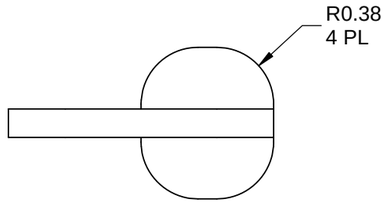

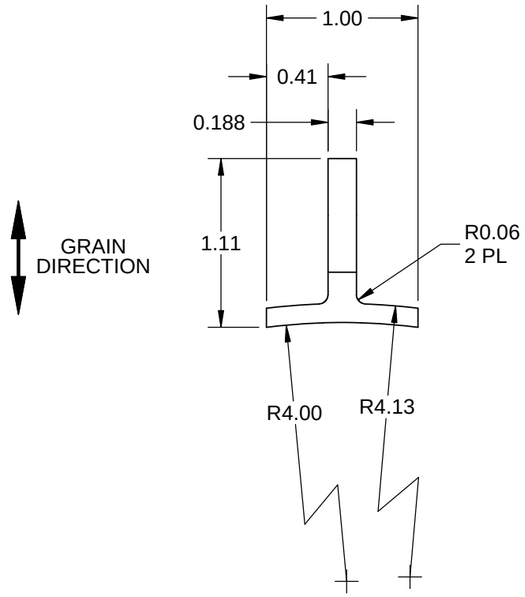

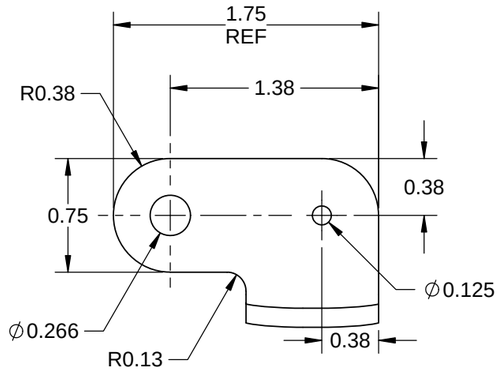

D4876-3 CARGO TUBE CAP LUG

PRELIMINARY B2
13.08.14 AJS

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.03 lbs

DESIGN	AJS	**DART AEROSPACE LTD**	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4876	REV. PB2
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE CARGO TUBE CAP	SCALE NTS
DE APPR.			
DATE	13.08.14		

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